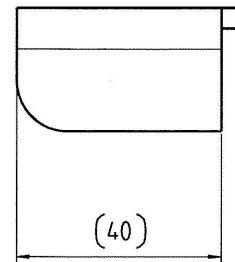
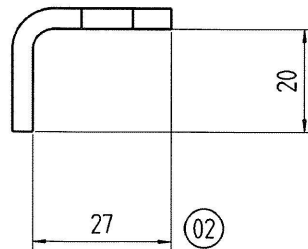


PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

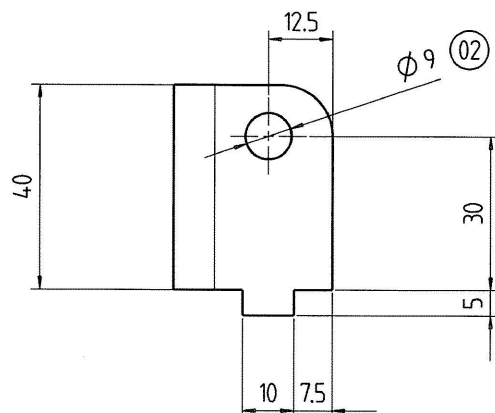
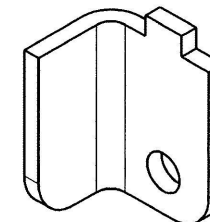
VISNA rf.



- 4 -03- 2015

ARCHIV

2



PROVEDL/A
NEKOT. RADUS
VN. OTM. RAZVUS OTTSTO

NOTE :


- Metal sheet thickness : 4 mm
- Radii without dimension : R = 10
- Inside bend radii R = 4

+0.5
-0.5

N2 14/01402

| Condition at time of delivery | |
|--|---|
| de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) | X |
| without burrs acc. WN 11310 | |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | |
| oil-free / free of grease | |
| oiled | |
| oiling permissible | X |
| Indicate the required condition at time of delivery with an X. | |

| | | | | | | | | | | | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| F03-0032r1 | | | | | | | | | | | | | | | | | | | |
| First angle projection | | | | | | | | | | 02 Dim. 25 --> 27 T62488 | | | | | | | | | |
| | | | | | | | | | | 07 --> 09 | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| General tolerance (GT) in mm | | | | | | | | | | | | | | | | | | | |
| Size range | | | | | | | | | | Index alteration Change no Fit Toler. | | | | | | | | | |
| | | | | | | | | | | Inspection dim. | | | | | | | | | |
| ≤ 30 > 30 ≤ 120 > 120 ≤ 400 > 400 ≤ 1000 | | | | | | | | | | Auxiliary dim. | | | | | | | | | |
| GT coarse | | | | | | | | | | Material: S235JR according to EN10025-2 | | | | | | | | | |
| | | | | | | | | | | Blank no: | | | | | | | | | |
| L 1 2 3 4 | | | | | | | | | | Date Name | | | | | | | | | |
| < 1 2 4 6 | | | | | | | | | | Drawn 28.7.2014 J.Fonteny | | | | | | | | | |
| Lengths (L) and angle (L/Δ) = ± GT | | | | | | | | | | Checked 12.11.2014 T.Matvert | | | | | | | | | |
| Tolerance Symbols ISO 1101 | | | | | | | | | | Auth'd 17.11.2014 R.Pelletier | | | | | | | | | |
| ○ roundness = 1/20-Tol. | | | | | | | | | | M.check 17.11.2014 J.LeCesne | | | | | | | | | |
| - □ straightness/flatness = GT | | | | | | | | | | | | | | | | | | | |
| ⊙ concentricity/run out = GT | | | | | | | | | | | | | | | | | | | |
| ≡ symmetry = GT | | | | | | | | | | | | | | | | | | | |
| // parallelism = GT | | | | | | | | | | | | | | | | | | | |
| ⊕ position = GT | | | | | | | | | | | | | | | | | | | |
| Languages: en fr | | | | | | | | | | Confidential document Refer to protection notice ISO 16016 | | | | | | | | | |
| | | | | | | | | | | Drawing number 11914.015001 | | | | | | | | | |
| | | | | | | | | | | Repl. Orig. | | | | | | | | | |
| | | | | | | | | | | Weight: in kg 0.1 | | | | | | | | | |
| | | | | | | | | | | Title: stop left tow tractor | | | | | | | | | |
| | | | | | | | | | | PROD. Scale 1:1 | | | | | | | | | |
| | | | | | | | | | | Sheet: 1 | | | | | | | | | |
| | | | | | | | | | | of: 1 | | | | | | | | | |

| LASER cutting tolerances | | | | |  |
|--|------------|-------------|--------------|--------|---|
| NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified | | | | | |
| ≤ 30 | 30 < ≤ 120 | 120 < ≤ 400 | 400 < ≤ 1000 | 1000 < | |
| ± 0,5 | ± 0,8 | ± 1,0 | ± 1,5 | ± 2,0 | |

Approved

11914.015001d001

A3